

Large Synoptic Survey Telescope (LSST) Systems Engineering

LVV-P68 M2 Hexapod Functional Re-Verification And Integration With Sal 4.0 Test Plan and Report

Kevin Siruno

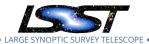
SCTR-21

Latest Revision: 2020-02-26

DRAFT

Abstract

This is the test plan and report for LVV-P68 (M2 Hexapod Functional Re-Verification And Integration With Sal 4.0), an LSST milestone pertaining to the System Engineering Subsystem.



Change Record

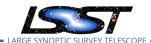
Version	Date	Description	Owner name
	2020-02-20	First Draft	Kevin Siruno

Document curator: Kevin Siruno

Document source location: https://github.com/lsst-dm/SCTR-21

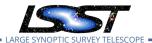
Version from source repository: 12981cf





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LVV-P68 M2 Hexapod Functional Re-Verification And Integration With Sal 4.0 Test Plan and Report

1 Introduction

1.1 Objectives

The objective of this test plan is to re-verify the hardware functional requirements of the M2 hexapod, as well as verify the software functional requirements of the M2 hexapod integrated with SAL 4.0. This test campaign will exercise the functionality of the hardware that was executed previously and meets the following criteria:

- Does NOT require the M2 hexapod to be loaded with an M2 simulated mass
- Only requires a laser tracker

The hardware requirements were previously verified during the test campaign by the vendor at the vendors facility and accepted by LSST during the Factory Acceptance Test review.

1.2 System Overview

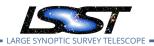
1.3 Document Overview

This document was generated from Jira, obtaining the relevant information from the LVV-P68 Jira Test Plan and related Test Cycles (LVV-C147).

Section 1 provides an overview of the test campaign, the system under test (SIT-COM Integration), the applicable documentation, and explains how this document is organized. Section 2 describes the configuration used for this test. Section 3 describes the necessary roles and lists the individuals assigned to them.

Section 4 provides a summary of the test results, including an overview in Table 2, an overall assessment statement and suggestions for possible improvements. Section 5 provides detailed results for each step in each test case.

DRAFT 1 DRAFT



The current status of test plan LVV-P68 in Jira is **Draft**.

1.4 References

- [1] [LTS-206], Neill, D., Sebag, J., Gressler, W., 2017, Hexapods and Rotator Specifications Document, LTS-206, URL https://ls.st/LTS-206
- [2] **[LTS-160]**, Schumacher, G., 2018, TCS to Hexapods and Rotator Interface Control Document, LTS-160, URL 1s.st/LTS-160

2 Test Configuration

2.1 Data Collection

Observing is not required for this test campaign.

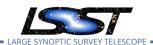
2.2 Verification Environment

The M2 Hexapod will be verified in a climate controlled environment on the 3rd floor of the Summit Facility on the shipping/test plate.

2.3 Entry Criteria

In order to test the M2 Hexapod functionality, the following criteria must be met first:

- All the test setup for the Data Acquisition system must be completed and ready to record data for the laser tracker
- The Laser tracker and SMR's are installed and setup
- All utilities and electrical connections are hooked up and allow the M2 Hexapod to be powered on and controlled
- The EFD must be set up to be able to store events and telemetry data



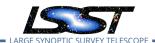
2.4 Exit Criteria

In order for this event to be considered complete, the following criteria must be met:

- Raw test data, events, and telemetry have been saved for the M2 Hexapod.
- All test data has been analyzed and post processed.
- All test steps have been statused in the Jira Test Cases within this Test Plan and actual results populated as required.
- A summary of the results of the test campaign has been captured in the Overall Assessment and Recommended Improvements fields of this Test Plan
- A link to the verification artifacts used to produce the summary of results has been populated in the Verification Artifacts field of this Test Plan
- Any failures have been captured in the FRACAS project

2.5 PMCS Activity

See Epics in Traceability Tab



3 Personnel

The personnel involved in the test campaign is shown in the following table.

Test I	Plan (LVV-P68) owner:	Kevin Siruno	
	LVV-C147 owner:	Undefined	
Test Case	Assigned to	Executed by	Additional Test Personnel
LVA/ T1002	Varia Chara		(1) Software Engineer
LVV-T1802	Kevin Siruno		(1) Hardware Engineer
LVA / T1000	l/ : 6:		(1) Software Engineer
LVV-T1800	Kevin Siruno		(1) Hardware Engineer



4 Test Campaign Overview

4.1 Summary

Test Plan LVV-P68: M2 Hexapod Functional Re-verification and Integration with SAL 4.0			Draft
Test Cycle LVV-C147: M2 Hexapod Re-verification and Integration Testing		Not Execut	
test case	status	comment	issues
LVV-T1802	Not Executed		
LVV-T1800	Not Executed		

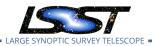
Table 2: Test Campaign Summary

4.2 Overall Assessment

Not yet available.

4.3 Recommended Improvements

Not yet available.



Detailed Test Results

5.1 Test Cycle LVV-C147

Open test cycle *M2 Hexapod Re-verification and Integration Testing* in Jira.

M2 Hexapod Re-verification and Integration Testing

Status: Not Executed

Re-verify the hardware for the M2 Hexapod that was previously tested by MOOG and verify the integrated M2 hexapod with SAL 4.0

5.1.1 Software Version/Baseline

- 1. M2 Hexapod Control Software with SAL v4.0
- 2. EFD with SAL v4.0

5.1.2 Configuration

No varying configuration between test cycles.

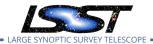
5.1.3 Test Cases in LVV-C147 Test Cycle

5.1.3.1 Test Case LVV-T1802 - Integration of M2 Hexapod with SAL 4.0 (LSST)

Open LVV-T1802 test case in Jira.

The objective of this test case is to re-verify the functional requirements of the M2 hexapod's software, after shipment of the hardware from the vendor's facility to the Summit, as defined in LTS-206 and LTS-160. This test case will only exercise the functionality that was executed previously and meets the following criteria:

Only requires the use of Russell's code to replace MOOG's middleware code



- Only requires the M2 hexapod to be operable
- Only requires command through the CSC after the cRIO is switched from GUI mode to DDS mode
- Only requires testing of the synchronous mode
 - Asynchronous mode is not a standard mode of operation
- Does NOT require the M2 hexapod to be loaded with the M2 simulated mass or actual
 M2

The software functional requirements were previously verified during the test campaign by the vendor at the vendor's facility and accepted by LSST during the Factory Acceptance Test review. The test procedure used during the vendor's acceptance testing is the *LSST Hexapods-Rotator Software Acceptance Test Procedure* which is attached to this test case. The test steps of this test case are derived from the same procedure, but the order of the steps have been changed to reflect the *Proposal of Hexapod Test on Dec. 2019* Confluence page which can be found linked in the Traceability tab.

See the attached *LSST Hexapod Operator's Manual* for more information on how to operate the hexapod.

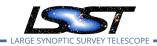
Preconditions:

Prior to the execution of this test case to re-verify the M2 Hexapod hardware functional requirements, the following Summit tasks must be completed:

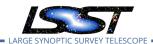
Execution status: **Not Executed**

Detailed steps results:

Final comment:



Step	Step Details
1	Description
	STARTING THE EUI
	Double click the Hexapod GUI Viewer desktop icon on the computer.
	This can be done on the Dell Management PC or another computer on the same network
	Expected Result
	A prompt to enter a password is shown.
	Actual Result
	Status: Not Executed
2	Description
	Enter the password "Isst-vnc"
	 If the EUI isn't automatically up and running when the VNC opens, double click on the Hexapod- eGUI icon on the VNC viewer
	Expected Result
	The EUI is in the Offline State/PublishOnly substate and is able to publish through SAL but cannot receive commands.
	Actual Result
	Status: Not Executed
3	Description



OFFLINESTATE/PUBLISHONLY -> OFFLINESTATE/AVAILABLESTATE

On the Main tab, select the "Offline SubState Cmd" field in the Commands to Send section, set the Offline SubState Triggers to "System Ready" and click on the Send Command button.



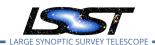
Expected Result

The system transitions from the OfflineState/PublishOnly substate to the OfflineState/AvailableState substate.

Actual Result

Status: Not Executed

4 Description



SWITCHING TO DDS MODE



If the Command Source does not show DDS, go to the Parameters tab, select DDS under the Command Source and click the Set Cmd Source button.



Note: If the GUI is used after being set to DDS mode, the system will switch back the Command Source to GUI and ignore any DDS commands. The Command Source must show DDS in order to receive DDS commands.

Expected Result

The system is capable of receiving/responding to DDS commands.

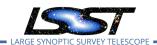
Actual Result

Status: Not Executed

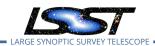
5 Description

OFFLINESTATE -> STANDBYSTATE

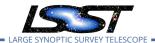
The system receives an enterControl State Transition command through DDS.



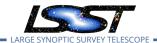
	Expected Result
	The system transitions into the StandbyState and is capable of receiving/responding to DDS commands.
	Actual Result
	Status: Not Executed
6	Description
	STANDBYSTATE -> DISABLEDSTATE From the StandbyState, send a start command through the DDS.
	Expected Result
	The system transitions into DisabledState after receiving/responding to DDS command and the wrapper in the PXI real time controller looks for the configuration file.
	If the configuration file is invalid or out of range, the system will transition into a Fault State
	Actual Result
	Status: Not Executed
7	Description
	DISABLEDSTATE -> ENABLEDSTATE From the DisabledState, send an enable state command through the DDS.
	Expected Result
	The system transitions into the EnabledState/Stationary substate, the motor drives are enabled, motor brakes are released and the system is capable of receiving/responding to DDS commands.
	Actual Result
	Status: Not Executed
8	Description
	FAULTSTATE
	If a Fault occurs in any of the other states, the system will automatically transition to the Fault State. While in the Fault state, send a clearError command through the DDS.
	Note: If the fault that occurs goes through the interlock system, reset the safety relay switch and send a clearError command.
	Expected Result



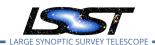
	sponding to DDS commands. (Go back to Step 3)
	Actual Result
	Status: Not Executed
9	Description
	MOVE TEST Section 3.1.2 of the attached Software Acceptance Test Procedure Test Sequence #1 - Synchronous PositionSet and Move Commands In enabled/stationary state, send a positionSet command of (0um, 0um, 200um, 0 deg, 0 deg, 0 deg, s).
	Expected Result
	The hexapod does not move.
	Actual Result
	Status: Not Executed
10	Description
	With the synchronous button enabled and in enabled/stationary state, send a positionSet command of (2000um, -3500um, 200um, 0.01deg,05deg, 0.002deg).
	Expected Result
	The hexapod does not move
	Actual Result
	Status: Not Executed
11	Description
	Send a move command.
	Expected Result
	 The hexapod moves to (2000um, -3500um, 200um, 0.01deg,05deg, 0.002deg) The actuators complete the move at nearly the same time.
	Actual Result
	Status: Not Executed
12	Description
	Record the corresponding DDS events that were generated.
	Expected Result



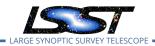
	 The controllerState.enabledSubstate goes to MOVING_POINT_TO_POINT when the move begins and STATIONARY when the move ends.
	 An inPosition event is generated when the move is complete
	·
	Actual Result
	Status: Not Executed
13	Description
	Section 3.1.2 of the attached Software Acceptance Test Procedure Test Sequence #5 - Stop Commands In the enabled/stationary state, send a position set command of (0um, 0um, 5000um, 0deg, 0deg, 0deg)
	Expected Result
	The hexapod doesn't move.
	Actual Result
	Status: Not Executed
14	Description
	Send move command.
	Expected Result
	The hexapod begins to move.
	Actual Result
	Status: Not Executed
15	Description
	Before the hexapod completes its movement, send a stop command.
	Expected Result
	The hexapod stops before reaching the previously commanded position
	Actual Result
	Status: Not Executed
16	Description
	Record the corresponding DDS events that were generated.
	Expected Result



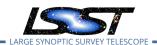
	The controllerState.enabledSubstate goes to CONTROLLED_STOPPING when the stop is re-
	quested, then STATIONARY when the hexapod has halted.No inPosition event is generated.
	- No IIII Osition event is generated.
	Actual Result
	Colon National
47	Status: Not Executed
17	Description
	Section 3.1.2 of the attached Software Acceptance Test Procedure Test Sequence #9 - positionSet and moveLUT
	In enabled/stationary state, send a positionSet command of (0um, 0um, 200um, 0deg, 0deg, 0deg)
	Expected Result
	The hexapod doesn't move.
	Actual Result
	Status: Not Executed
18	Description
	In enabled/stationary state, send a positionSet command of (0um, 0um, 800um, 0deg, 0deg, 0deg)
	Expected Result
	The hexapod doesn't move.
	Actual Result
	Status: Not Executed
19	Description
	Send a moveLUT (180deg, 60deg, and 10deg) command
	Expected Result
	The hexapod moves to a different position than (0um, 0um, 800um, 0deg, 0deg, 0deg) and the actuators
	complete the move at nearly the same time.
	Actual Result
	Status: Not Executed
20	Description
	OFFSET TEST
	Section 3.1.2 of the attached Software Acceptance Test Procedure
	Test Sequence #4 - Synchronous Offset and Move Commands In enabled/stationary state, send a positionSet command of (500um, 800um, 200um, 0deg, 0deg, 0deg)



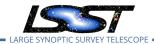
	Test Data
	Expected Result
	The hexapod doesn't move.
	Actual Result
	Status: Not Executed
21	Description
	In enabled/stationary state, send an offset command of (0um, 0um, 2000um, 0deg, 0deg, 0deg).
	Expected Result
	The hexapod doesn't move.
	Actual Result
	Status: Not Executed
22	Description
	Send a move command.
	Expected Result
	The hexapod moves only 2000um in Z from the previous position
	 The actuators complete the move at nearly the same time.
	Actual Result
	Status: Not Executed
23	Description
	Record the corresponding DDS events that were generated.
	Expected Result
	 The controllerState.enabledSubstate goes to MOVING_POINT_TO_POINT when the move begins and STATIONARY when the move ends
	 The inPosition event is True when the move finishes The inPosition event is False when the enabledSubstate goes back to STATIONARY.
	• The infosition event is raise when the enabled substate goes back to STATIONART.
	Actual Result
	Status: Not Executed
24	Description



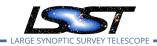
	Test Sequence #2 -Pivot, PositionSet and Move Commands In enabled/stationary state, send a positionSet command of (2000um, -3500um, 200um, 0.01deg, -0.05deg, 0.002deg)			
	Test Data			
	Deviation: Determine where the original pivot point is before sending a pivot command of (0, 0, 0)			
	Expected Result			
	The hexapod doesn't move.			
	Actual Result			
	Status: Not Executed			
25	Description			
	In the enabled/stationary state, send a pivot command of (0,0,0).			
	Expected Result			
	The actuator positions do not change but the hexapod position changes.			
	Actual Result			
	Status: Not Executed			
26	Description			
	In the enabled/stationary state, send a positionSet command of (2000um, -3500um, 200um, 0.01deg, -0.05deg, 0.002deg)			
	Test Data			
	Deviation: Record any offset commands necessary to test before sending the move command. Note: Need input from Te-Wei on whether there are certain offset commands to issue before sending the move command.			
	Expected Result			
	The hexapod doesn't move.			
	Actual Result			
	Status: Not Executed			
27	Description			
	Send a move command.			
	Expected Result			
	Confirm the hexapod moves to the commanded position and the actuators change position to account for the new pivot point.			



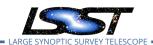
Actual Result Status: Not Executed 28 Description **CONFIGURE LIMITS TEST** Section 3.1.2 of the attached Software Acceptance Test Procedure Test Sequence #6 - configureLimits Command In enabled/stationary state, send a configure Limits command of (12000um, -1000um, 1000um, 0.1, -0.1, 0.05) **Expected Result** The command is rejected for being outside acceptable limits. **Actual Result** Status: **Not Executed** 29 Description In enabled/stationary state, send a configureLimits command of (1000um, -1000um, 1000um, 0.1, -0.1, 0.05) **Expected Result** The command is accepted. **Actual Result** Status: **Not Executed** 30 Description In enabled/stationary state, send a positionSet command of (VALID COMMAND) **Expected Result** The command is accepted. Actual Result Status: **Not Executed** 31 Description In enabled/stationary state, send a positionSet command of (1200um, 0um, 200um, 0deg, 0deg, 0deg) **Expected Result** The command is rejected for being outside of range limits Actual Result



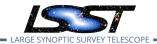
	Status: Not Executed
32	Description
	Send a move command.
	Expected Result
	The Hexapod doesn't move.
	Actual Result
	Status: Not Executed
33	Description
	In enabled/stationary state, send a positionSet command of (990um, 990um, 200um, 0deg, 0deg, 0deg)
	Expected Result
	The command is rejected for being outside of range limits.
	Actual Result
	Status: Not Executed
34	Description
	In enabled/stationary state, send a positionSet command of (500um, 500um, 200um, 0deg, 0.1 deg, 0.01deg)
	Expected Result
	The command is accepted.
	Actual Result
	Status: Not Executed
35	Description
	Send a move command.
	Expected Result
	The previously accepted command is executed.
	Actual Result
	Status: Not Executed
36	Description
	Record the DDS events that were generated.
	Expected Result
	The change is reflected in the settingsApplied event and the EUI.



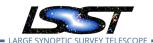
Actual Result Status: Not Executed 37 Description **CONFIGURE ACCELERATION TEST** Section 3.1.2 of the attached Software Acceptance Test Procedure Test Sequence #7 - configureAcceleration Command In enabled/stationary state, at a position of (0, 0, 0, 0, 0, 0) with the velocity and acceleration values set to their nominal values, send a positionSet command of (0um, 0um, 4900um, 0 deg, 0 deg, 0 deg, s). **Expected Result** The hexapod doesn't move. **Actual Result** Status: Not Executed 38 Description Send a move command. **Expected Result** The move takes approximately 9 seconds to complete. **Actual Result** Status: Not Executed 39 Description Send a configureAcceleration command of 1000. **Expected Result** Confirm command is rejected for being outside of acceptable limits. **Actual Result** Status: **Not Executed** 40 Description Send a configureAcceleration command of 100. **Expected Result** The command is accepted. **Actual Result** Status: Not Executed



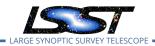
41	Description
	In enabled/stationary state, send a postionSet command of (0um, 0um, 0um, 0 deg, 0 deg, 0 deg, s).
	Expected Result
	The hexapod doesn't move.
	Actual Result
	Status: Not Executed
42	Description
	Send a move command.
	Expected Result
	It takes approximately 13 seconds to complete the commanded move with the reduced acceleration value.
	Actual Result
	Status: Not Executed
43	Description
	Send a configureAcceleration command of 500 to return the acceleration limit to its nominal value.
	Expected Result
	The command is accepted.
	Actual Result
	Status: Not Executed
44	Description
	Record the corresponding DDS events that were generated.
	Expected Result
	The change is reflected in the settingsApplied event and the EUI.
	Actual Result
	Status: Not Executed
45	Description
	CONFIGURE VELOCITY TEST
	Section 3.1.2 of the attached Software Acceptance Test Procedure
	Test Sequence #8 - configureVelocity Command In enabled/stationary state, at a position of (0, 0, 0, 0, 0, 0), send a configureVelocity command of (10000, .01, 100, .01).



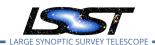
	Expected Result
	This command is rejected for being outside of acceptable limits.
	Actual Result
	Status: Not Executed
46	Description
	In enabled/stationary state, send a configureVelocity command of (100, .01, 200, .01).
	Expected Result
	This command is accepted.
	Actual Result
	Status: Not Executed
47	Description
	In enabled/stationary state, send a positionSet command of (0, 0um, 2000um, 0 deg, 0 deg, 0 deg, s).
	Expected Result
	The command is accepted
	Actual Result
	Status: Not Executed
48	Description
	Send a move command.
	Expected Result
	It takes approximately 20 seconds to complete the commanded move.
	Actual Result
	Status: Not Executed
49	Description
73	In enabled/stationary state, send a configureVelocity command of (100, .01, 100, .01).
	Expected Result
	This command is accepted.
	Actual Result
	Status: Not Executed



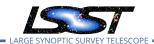
50	Description
50	·
	In enabled/stationary state, send an offset command of (0, 0um, 2000um, 0 deg, 0 deg, 0 deg).
	Expected Result
	This command is accepted
	Actual Result
	Status: Not Executed
51	Description
	Send a move command.
	Expected Result
	It takes approximately 40 seconds to complete the commanded move.
	Actual Result
	Status: Not Executed
52	Description
	Record the corresponding DDS events that were generated:
	Expected Result
	The change is reflected in the settingsApplied event and the EUI.
	Actual Result
	Actual Nesult
	Status: Not Executed
53	Description
55	Section 3.3.2 of the attached Software Acceptance Test Procedure Hexapod Action on State Com-
	mands
	In the Offline/PublishOnly state, send all commands
	Expected Result
	There is no change and command is rejected.
	Actual Result
	Status: Not Executed
54	Description
	In the Offline/Available state, send an enterControl command
	Expected Result
	The system enters the Standby state.
	The system enters the standby state.



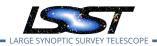
Actual Result
Status: Not Executed
Description In the Standby state, send any command except start or exitControl
Expected Result
There is no change and command is rejected.
Actual Result
Status: Not Executed
Description
In the Standby state, send an exitControl command.
Expected Result
The system transitions into the Offline/Available state.
Actual Result
Status: Not Executed
Description
In the Standby state, send a start command.
Expected Result
The system transitions into the Disabled state.
Actual Result
Status: Not Executed
Description
In the Disabled state, send any command except for the enabled or standby command.
Expected Result
There is no change and the command is rejected.
Actual Result
Status: Not Executed
Description



	Expected Result
	The system transitions into the Standby state.
	Actual Result
	Status: Not Executed
60	Description
	In the Disabled state, send the enable command.
	Expected Result
	The system transitions into the Enabled/Stationary state.
	Actual Result
	Status: Not Executed
61	Description
	In the Enabled/Stationary state, send either the enterControl command, exitControl command, start command, clearError command, or enable command.
	Expected Result
	There is no change and command is rejected.
	Actual Result
	Status: Not Executed
62	Description
	In the Enabled/Stationary state, send a disable command.
	Expected Result
	The system transitions into Disabled state.
	Actual Result
	Status: Not Executed
63	Description
	In the Fault state, send any command except the clearError command.
	Expected Result
	There is no change and command is rejected.
	Actual Result
	Status: Not Executed



64	Description
	In the Fault state, send the clearError command.
	Expected Result
	The system transitions into the Offline/PublishOnly state.
	Actual Result
	Status: Not Executed
65	Description
	Section 4 of the attached Software Acceptance Test Procedure In the Enabled/Stationary state, unplug a motor encoder cable for one of the actuators.
	Expected Result
	A Drive Fault error event is created and the system transitions to Fault state.
	Actual Result
	Status: Not Executed
66	Description
	In the Enabled/Stationary state, unplug a linear encoder cable for one of the actuators.
	Expected Result
	A Drive Fault error event is created and the system transitions to Fault state.
	Actual Result
	Status: Not Executed
67	Description
	Unplug a motor power cable from one of the actuators and command a PositionSet/Move.
	Expected Result
	A Following Error event is created and the system transitions to Fault state.
	Actual Result
	Status: Not Executed
68	Description
	Activate an extension limit switch on one of the actuators by removing the limit switch cover and mar ually tripping.
	Expected Result



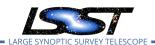
	An extended limit switch error event is created and the system transitions into Fault state.	
	Actual Result	
	Status: Not Executed	
69	Description	
	Activate a retraction limit switch on one of the actuators by removing the limit switch cover and manually tripping.	
	Expected Result	
	A Retracted Limit Switch error event is created and the system transitions into Fault state.	
	Actual Result	
	Status: Not Executed	
70	Description	
	Unplug the Ethercat cable between the control PC and the first Copley XE2 drive.	
	Expected Result	
	An Ethercat Lost event is created and the system transitions to Fault state.	
	Actual Result	
	Status: Not Executed	

5.1.3.2 Test Case LVV-T1800 - M2 Hexapod Hardware Functional Re-verification

Open LVV-T1800 test case in Jira.

The objective of this test case is tor e-verify the functional requirements of the M2 hexapod's hardware, after shipment from the vendor's facility to the Summit, as defined in LTS-206. This test case will only exercise the functionality that was executed previously and meets the following criteria:

- Only requires the M2 hexapod to be operable
- Only requires the EUI software and hardware via local control
- Only requires a laser tracker



• Does NOT require the M2 hexapod to be loaded with an M2 simulated mass

Preconditions:

Prior to the execution of this test case to re-verify the M2 Hexapod hardware functional requirements, the following Summit tasks must be completed:

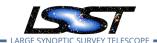
- The measurement equipment has been set-up for testing
 - https://jira.lsstcorp.org/browse/SUMMIT-1943
- The laser tracker has been set up for measurements
 - https://jira.lsstcorp.org/browse/SUMMIT-3951

Execution status: Not Executed

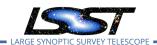
Final comment:

Detailed steps results:

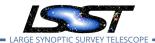
Step	Step Details	
1	Description	
	3.5.12 Positioning	
	Test Data	
	Deviation: Test at a single elevation angle and with no performance payload.	
	Expected Result	
	Actual Result	
	Status: Not Executed	
2	Description	
	3.5.13 Centers of Rotation	
	Expected Result	
	Actual Result	



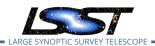
	Status: Not Executed
3	Description
	3.5.15 Radial (X and Y) Translation Range
	Test Data
	Single elevation angle
	Expected Result
	Actual Result
	Actual Nesult
	Status: Not Executed
4	Description
	3.5.17 Axial (Z) Translation Range
	Test Data
	Single elevation angle
	Expected Result
	Actual Result
	Status: Not Executed
5	Description
	3.5.19 Rotational Range Around X-Axis (Tip) and Y-Axis (
	Test Data
	Single elevation angle
	Expected Result
	Actual Result
	Status: Not Executed
6	Description
	3.5.21
	Expected Result
	Actual Result



	Status: Not Executed
7	Description
	3.5.23
	Test Data
	Allow a minimum of 30 seconds between moves
	Expected Result
	Actual Result
	Status: Not Executed
8	Description
	3.5.24
	Expected Result
	Actual Result
	Status: Not Executed
9	Description
	3.5.26 and 3.5.27
	Expected Result
	Actual Result
	Status: Not Executed
10	Description
	3.5.28
	Test Data
	Perform at single elevation angle
	Expected Result
	Actual Result
	Status: Not Executed
11	Description



3.5.14 Cross Talk Motion
Test Data
Analyze data from 3.5.15, 3.5.17, and 3.5.19 test steps after testing to verify cross talk
Expected Result
Actual Result
Status: Not Executed



A Acronyms used in this document

Acronym	Description
EFD	Engineering and Facility Database
GUI	Graphical User Interface
LSST	Legacy Survey of Space and Time (formerly Large Synoptic Survey Tele-
	scope)
M2	Secondary Mirror
PMCS	Project Management Controls System
SAL	Service Access Layer